

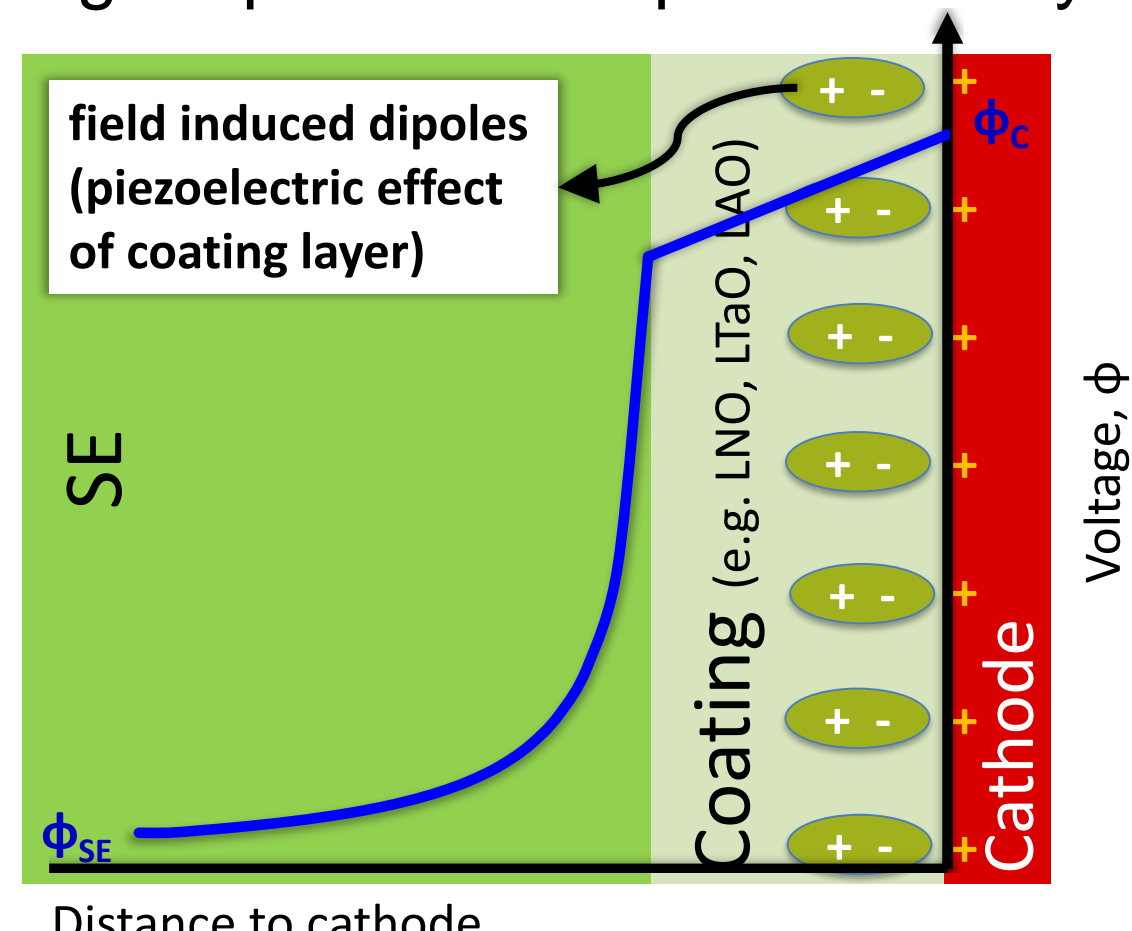
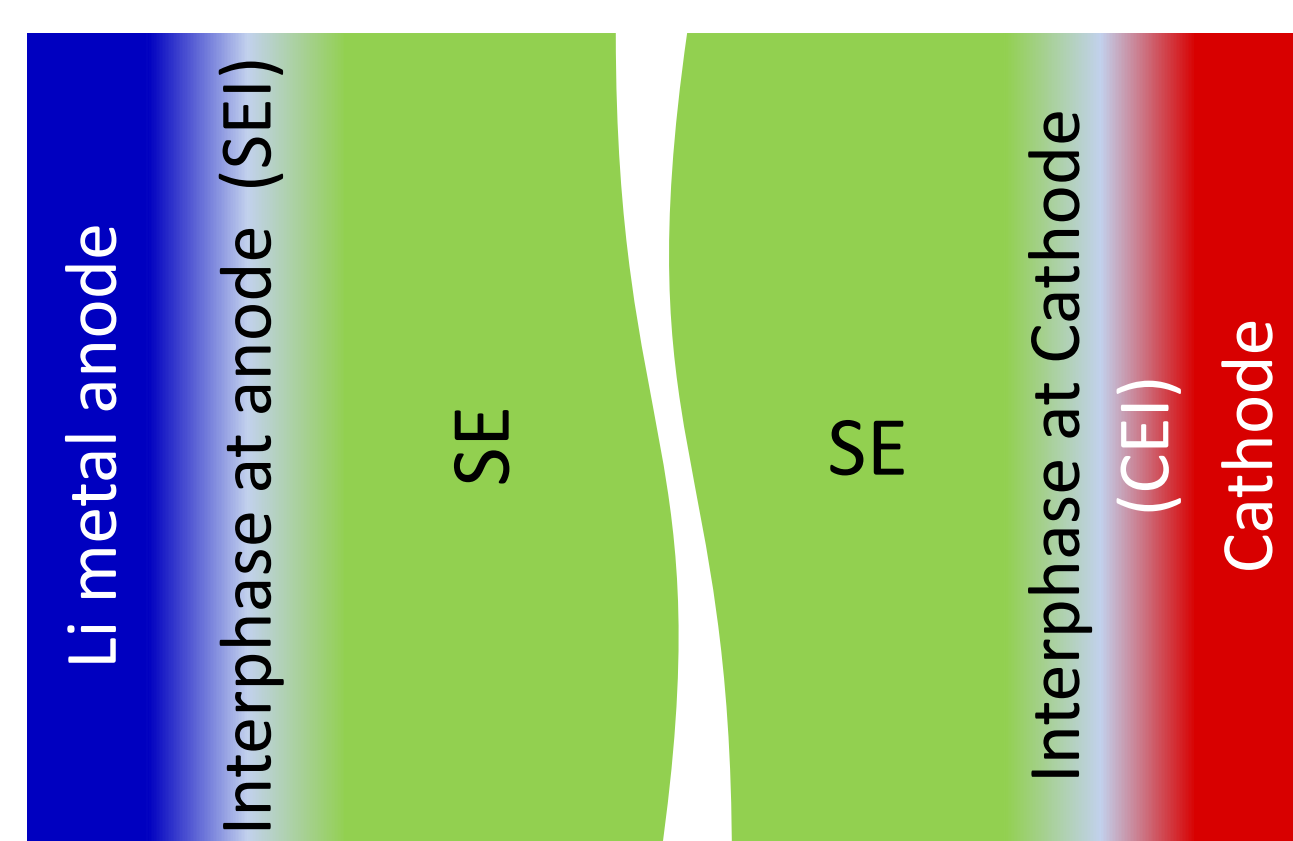
Atomic-Scale Simulations for Battery Cell Engineering

Simulations with the MedeA® software suite provide property data and atomic-scale understanding for the design of battery materials

- ▶ High energy density: electrode materials for cells with capacities ≥ 200 Ah/kg and voltages of 4-5 V
- ▶ Fast charging: high ion conductivity in electrolytes, electrodes, coatings, and across interfaces
- ▶ Safety & performance: understand and control electrochemical processes at interfaces
- ▶ Long life time: improve mechanical and kinetic stability during cycling

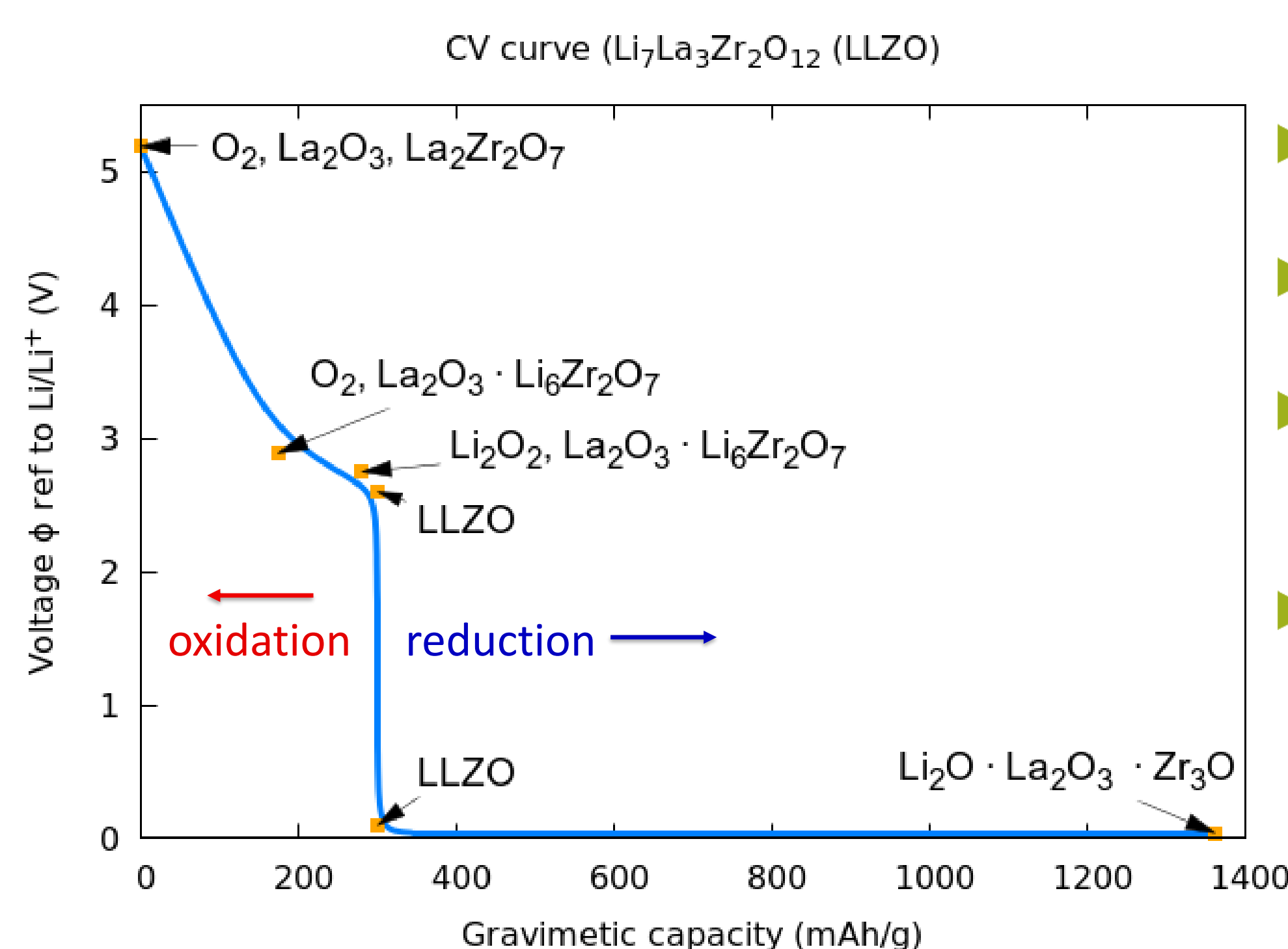
All Solid State Battery Challenges

- ▶ Formation of interphases between electrodes and solid electrolytes (SE)
 - Li rich phases in SEI
 - Li poor phases in CEI
- ▶ Design of oxidation stable, piezoelectric & ductile cathode coatings
 - prevent formation of charge carrier deficient interphases
 - mitigate potential drop in Stern layer



Example: Behavior of Solid Electrolyte LLZO ($\text{Li}_7\text{La}_3\text{Zr}_2\text{O}_{12}$) Upon Cycling

Capacity vs voltage (CV) upon cycling



- ▶ LLZO is electrochemically stable between ~ 0.1 and 2.8 V Li/Li⁺
- ▶ above 2.9 V the oxidation of LLZO is irreversible due to O₂ release
- ▶ above 5 V interphase does not contain any charge carrier (Li⁺ cations)
- ▶ below ~ 0.1 V LLZO is reduced to solid solution of the binary phases Li₂O, La₂O₃, and Zr₃O

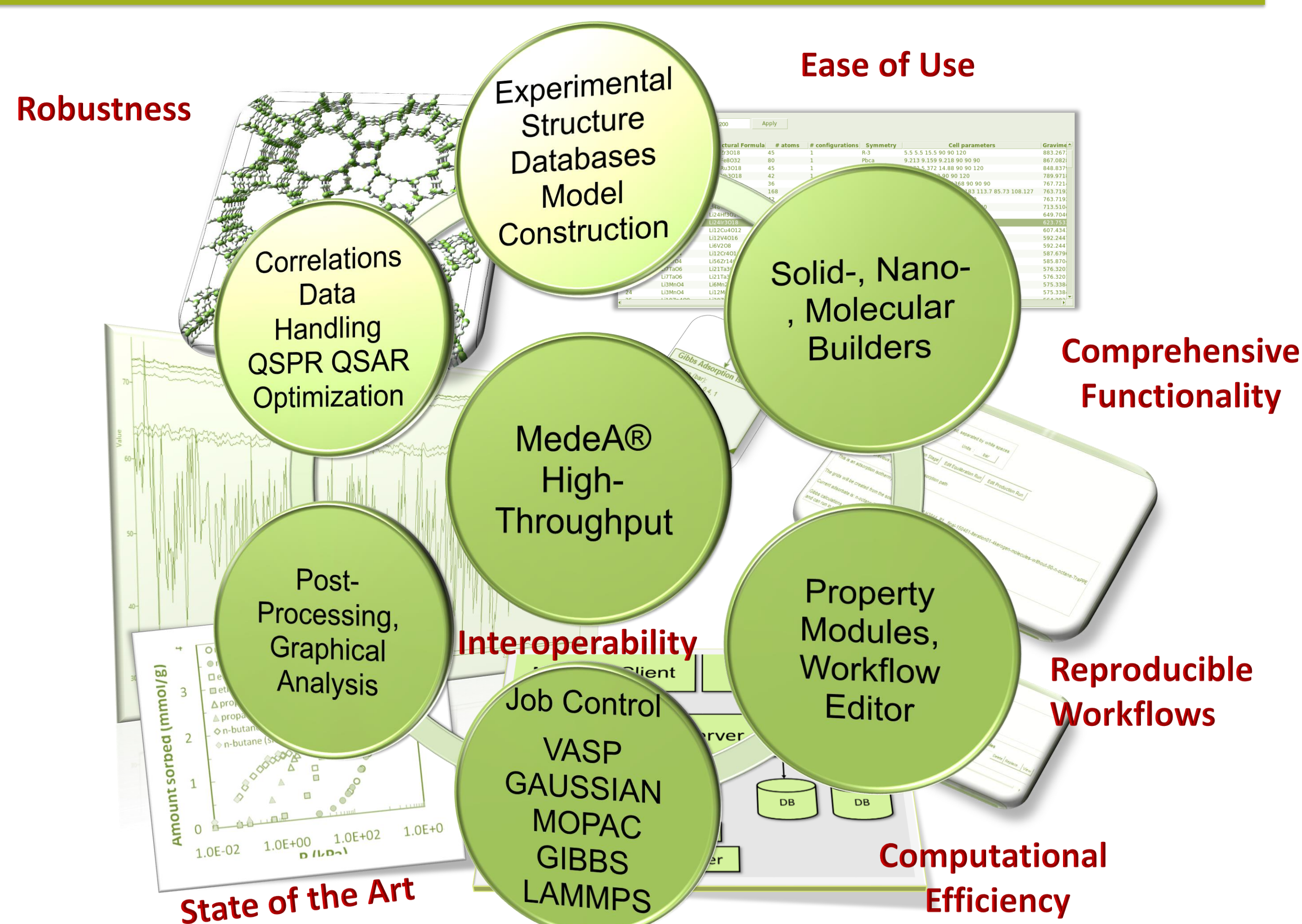
Properties from Calculations

Materials Fabrication	Interfaces of Electrodes, Electrolytes, Coatings, Binders, etc.
<ul style="list-style-type: none"> ▶ Phase diagrams: miscibility vs separation ▶ Elasticity: ductility, brittleness, hardness ▶ Permittivity Dielectric constants ▶ Piezoelectricity ▶ Ion conductivity ▶ Thermal conductivity ▶ Thermal expansion ▶ Heat capacity 	<ul style="list-style-type: none"> ▶ Interphase morphology ▶ Interfacial contact ▶ Current density ▶ Electrical conductivity ▶ Inter-diffusion & segregation ▶ Interfacial stabilities/delamination ▶ Potential profiles
Cycling Behavior, Fast Charging	Diagnostics & Analysis
<ul style="list-style-type: none"> ▶ Electrochemical stability vs degradation ▶ Phase transformation ▶ Volume change of particles ▶ Metal plating 	<ul style="list-style-type: none"> ▶ IR & Raman Spectra ▶ UV-Vis Spectra ▶ XPS (core level shifts) ▶ Powder Diffraction Pattern

Interphase Properties

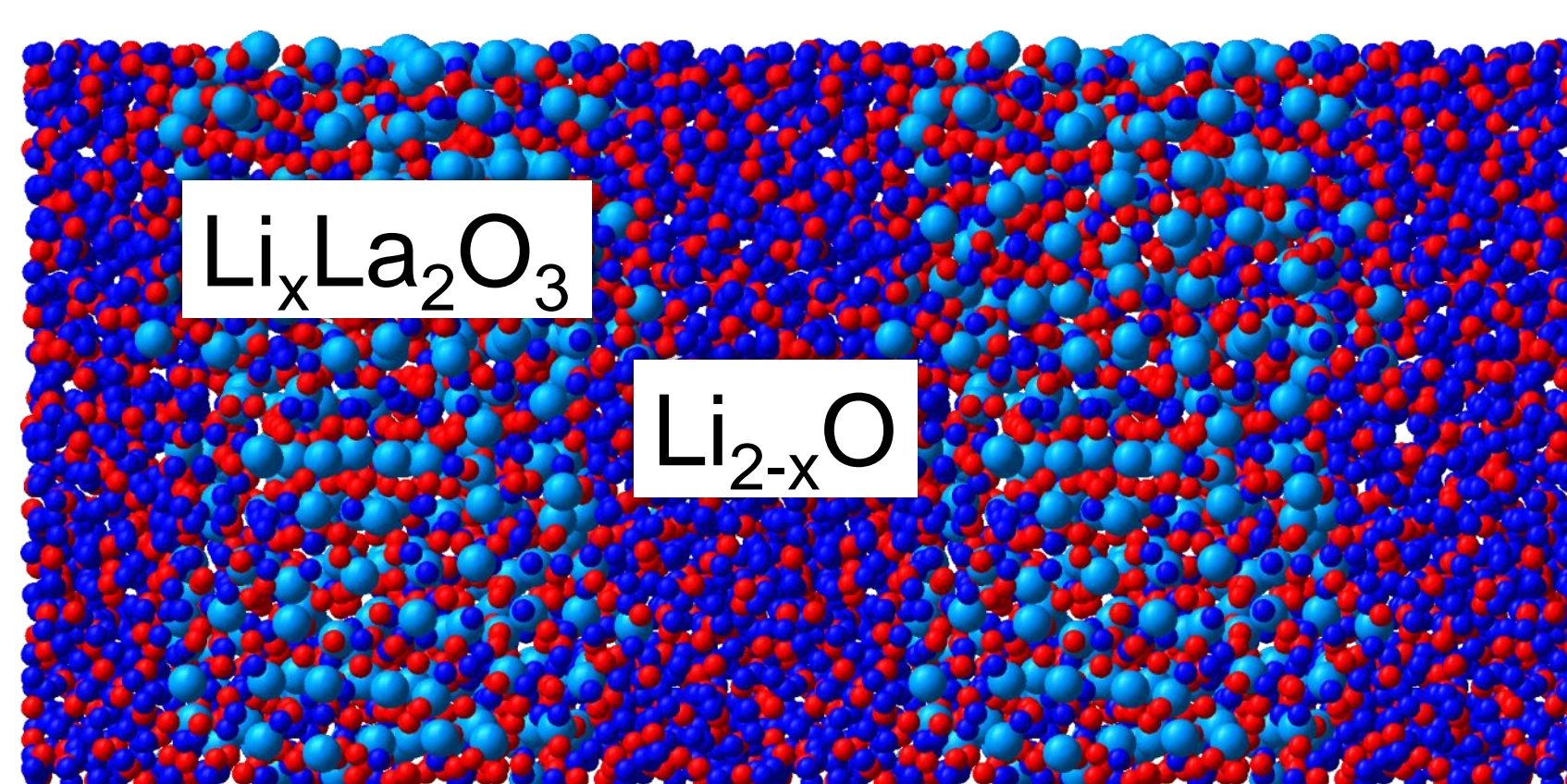
Phase	Bulk modulus GPa	Shear modulus GPa	Young's modulus GPa	Poisson ratio ≥ 0.3 → brittle < 0.3 → ductile		Pugh ratio ≥ 1.75 → ductile < 1.75 → brittle		Ion conductivity	Max. thickness
								Log (σ _{ion}) 300 K	for current density of 1 A cm ⁻²
								Log (S cm ⁻¹)	μm
LLZO	122	65	165	0.27	brittle	1.88	ductile	-3	2568
Interphase at anode side									
Li ₂ O · La ₂ O ₃	123	47	125	0.33	ductile	2.59	ductile	-6	10
Zr ₃ O	146	37	80	0.38	ductile	3.98	ductile		
Interphase at cathode side									
La ₂ Zr ₂ O ₇	185	84	196	0.30	ductile	2.20	ductile	Zero Li ⁺	
Li ₂ O ₂	77	54	130	0.22	brittle	1.43	brittle		
Li ₆ Zr ₂ O ₇	116	74	183	0.24	brittle	1.57	brittle		-8

MedeA® Software Suite



Nano-morphology of Interphases

- ▶ $\text{Li}_2\text{O} \cdot \text{La}_2\text{O}_3 \cdot \text{Zr}_3\text{O}$
Alternating layers of Li⁺-enriched polycrystalline La₂O₃ layers and amorphous Li₂O layers with deficit of Li⁺



- ▶ $\text{Li}_6\text{Zr}_2\text{O}_7 \cdot \text{La}_2\text{O}_3$
Separated crystalline phases of Li₆Zr₂O₇ and La₂O₃

